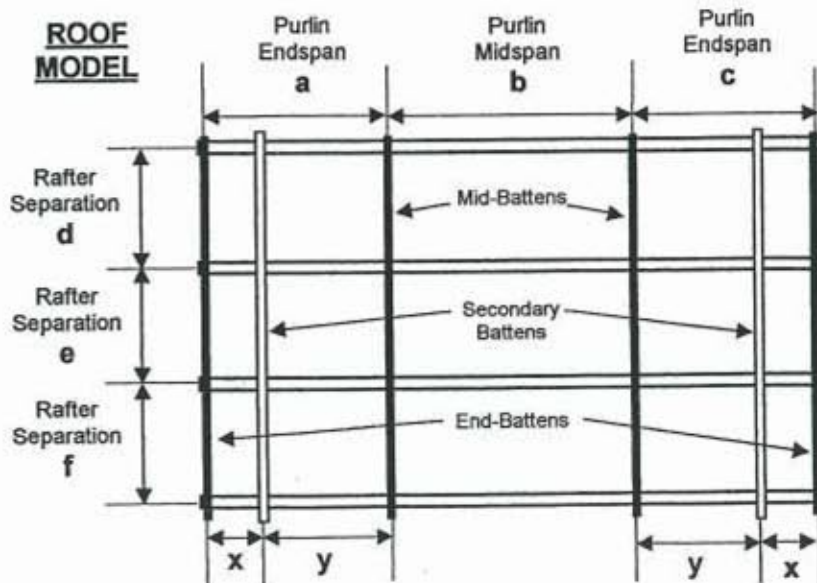


AS4040.4 - (1996) SANDBAG IMPACT TEST

LASERLITE 2000 PC - Recommendations for Roma & Greca Profiles.

Dimension / Requirement	Roma	Greca	Comments
a	800 mm	900 mm	-
b	1000 mm (Max.)	1200 mm (Max.)	-
c	800 mm	900 mm	-
d	900 mm	900 mm	-
e	900 mm	900 mm	-
f	900 mm	900 mm	-
x	200 mm	200 mm	Gap to secondary batten
y	600 mm	700 mm	-
Sheet Overlaps	1.5 corrugations	1 corrugation	See Brochure
Front Overhang	50 mm	50 mm	-
Rafter Pitch (fall)	5 ° minimum	5 ° minimum	See Brochure
Length of PC Sheets	As Purchased	As Purchased	-
Sheet Orientation	Label uppermost	Label uppermost	See Brochure
Noise-Stop Tape	1 width in the centre of each batten/purlin On Wood – 25mm On Metal – 75mm	1 width in the centre of each batten/purlin On Wood – 25mm On Metal – 75mm	-
Pre-drilled fixing holes in PC sheets	10 mm centred	10 mm centred	Note "stagger" between fixing points on edge and secondary battens.
End-Batten Fixings	Crests 1, 3, 5, 7, 9,11	Crests 1, 3, 5, 7, 9,11	-
Secondary Batten Fixings	Crests 2, 4, 6, 8, 10	Crests 2, 4, 6, 8, 10	-
Mid-Batten Fixings	Crests 1, 4, 8, 11	Crests 1, 4, 8, 11	-

The job must be constructed of single Laserlite 2000 sheet lengths only. Laserlite Fixings 30103 (for Wood), and 30105 (for Metal) must be used.



11-October-1999

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